HOPE'S LEADWORK

For the Garden

The Gift of

ANNA M. SCHWEINFURTH
TRUST

to the
CLEVELAND
PUBLIC LIBRARY
FINE ARTS DEPARTMENT

CLEVELAND PUBLIC LIBRARY

HOPE'S WINDOWS INC.

HEAD OFFICE

JAMESTOWN, NEW YORK

NEW YORK OFFICE

101 PARK AVENUE

HENRY HOPE & SONS *of* CANADA LTD.

MONTREAL & TORONTO

HOPE'S LEADWORK

FOR THE GARDEN

CATALOG No. 20

MAY 1932

THE decorative value of leadwork combined with its imperishable qualities has of late years received considerable recognition both in architecture and the garden.

We have for many years followed this old English craft both in England and in this country, and the craftsmanship and design of our leadwork are well recognised by leaders in the architectural profession.

Time and weather have little if any effect on lead and the characteristics of this metal give exceptional opportunities to the designer, affording scope for highly decorative work at moderate cost.

The old examples of leadwork existing in Europe are full of character and interest, not only due to the beauty which age brings to lead by the acquisition of an attractive patina, but to the characteristic design so suitable to the metal which the craftsmen of the period stamped on their work. This is the class of work we endeavour to emulate in the pieces we produce.

All the examples shown in this catalog, with the exception of statuary and other sculptured pieces, are built up from sheets which have been cast on a bed of coarse sand, the special preparation of which by highly skilled craftsmen gives the delightful texture to the face of the lead which is so well known in the best old examples.

OUR illustrations are intended to suggest to the landscape architect the possibilities for the use of lead decoration in the garden.

We believe that garden leadwork of all kinds should be specially designed as to shape, size and ornament to suit individual surroundings wherever possible, and for this reason we do not list a series of standard articles. The fact that our leadwork is hand made allows us to vary the dimensions and shape of any given piece without difficulty. Serious additional cost is not involved where models exist for the ornament selected.

Much of our work is made to special design, but where the cost of this is prohibitive, we can usually suggest appropriate ornament from our own large stock of models.

We request the opportunity, therefore, of co-operating in the selection and design of lead garden ornaments, and will submit sketches, without obligation, for decorative pieces where it is necessary to avoid special modelling costs, however small the requirements may be.

We have a staff of skilled craftsmen available for installing our decorative leadwork, and we will take full responsibility both for the manufacture and installation of any work of this kind entrusted to us.

STATUARY in lead can frequently be used to advantage in important landscaping schemes. Leadwork of this kind covers an extremely wide range, from the elaborate figure group or the combination of ornate fountain and lily pond to a small frog or squirrel.

We illustrate in this catalog a series of very simple figures suitable for garden decoration, where the high cost of individual sculpture would not be justified.

Stock ornaments of this kind, we hope, will be of interest to the many thousands of amateur gardeners, but they can never be a satisfactory substitute for the sculptured piece, designed for a particular position.

We retain the services of sculptors of established reputation when special modelling is required. We are conscious of responsibility beyond the mere mechanical perfection of our products where statuary is concerned and our practice in dealing with commissions of this kind ensures that the finished work will be free from the commercial characteristics which are so noticeable in most of the ready-made leadwork offered for sale in this country.

We are occasionally called upon to reproduce antique pieces to complete sets purchased abroad. We can make exact reproductions and finish them so that they will match the antique pieces perfectly.

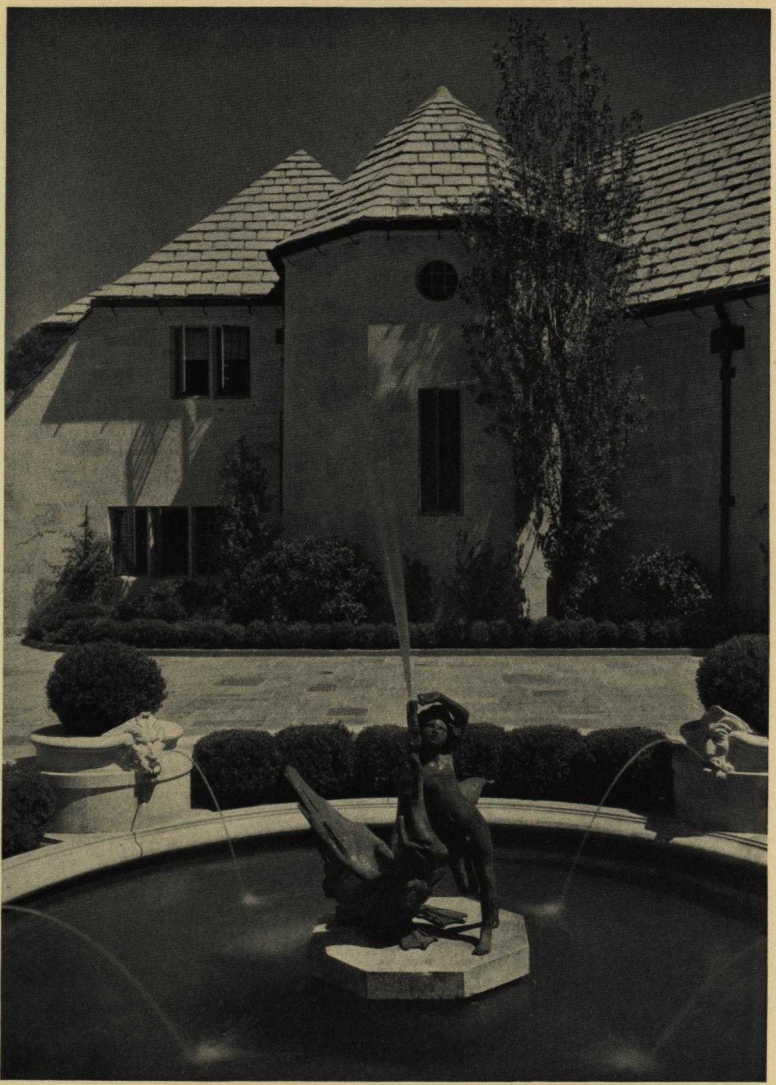
HOPE'S LEADWORK FOR THE GARDEN

A lead cistern and statuary group

An antique cistern in lead

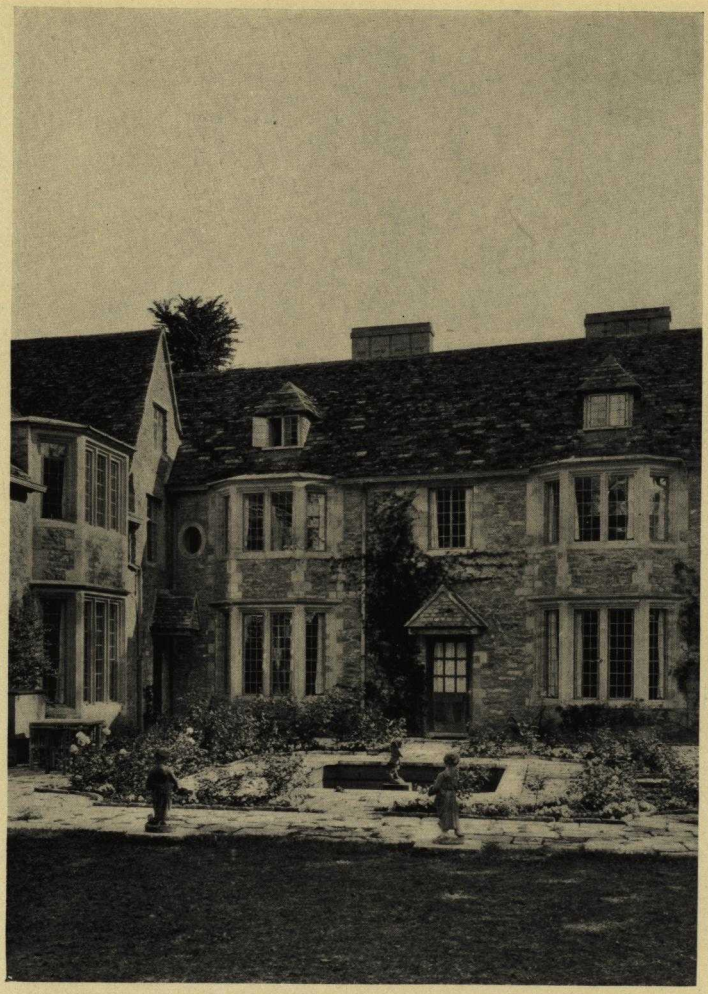
Lead jardinières can be supplied plain or ornamented

Leadwork affords great possibilities in conservatory decoration



A fountain group in lead

This crocodile in lead gives interest to the pool



A photograph of an English garden with decorative lead figures

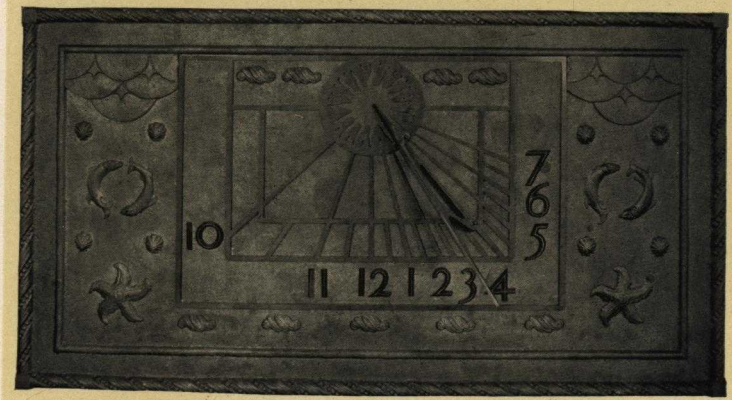
A good example of a wall sundial specially designed to set into the half timber work

SUNDIALS can be supplied either for setting directly into a building as shown on page 15 and as the examples shown on the following pages.

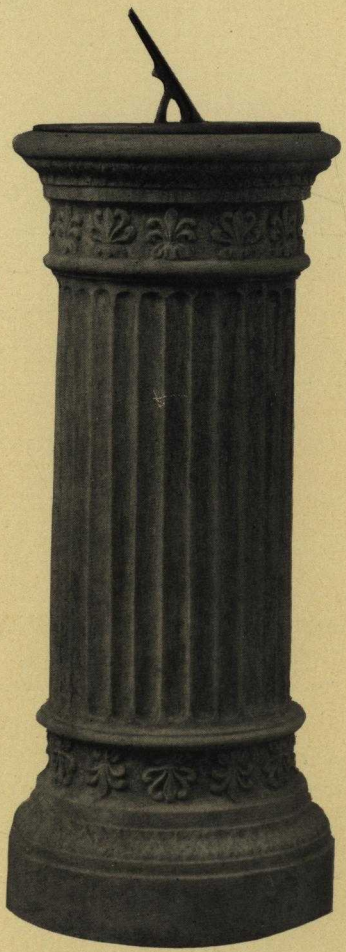
Pedestal sundials as illustration on opposite page are usually simple in character and we prefer to design these to avoid possible duplication.

We will gladly submit designs for both pedestals and sundials on request.

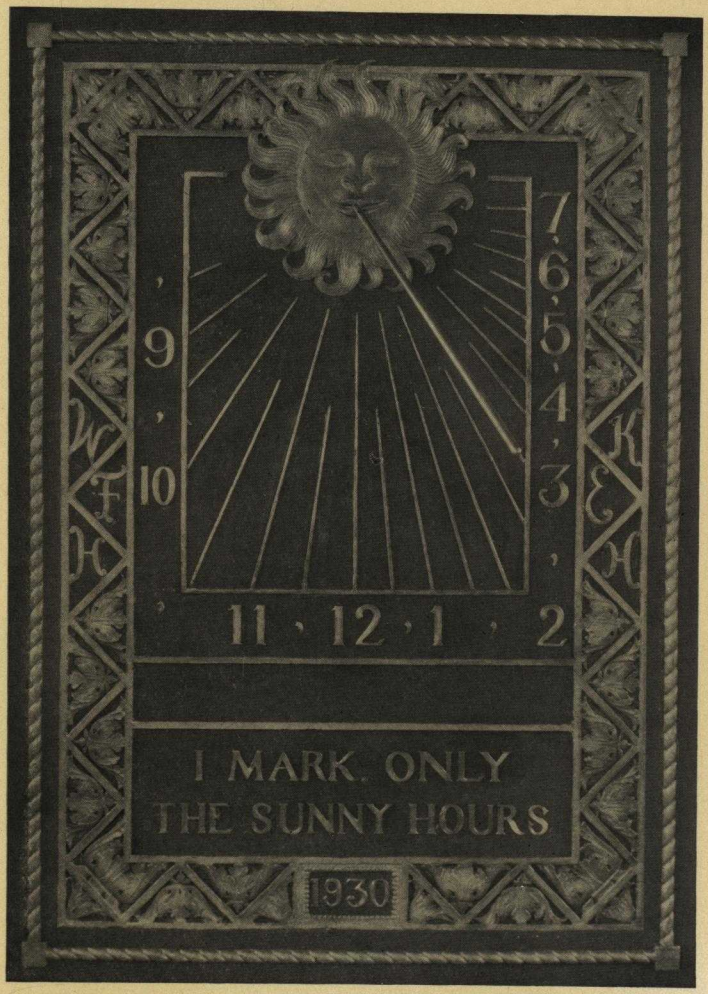
Any of the sundials illustrated can be widely varied in dimension or ornament.



1047 WALL SUNDIAL *24″ high, 44″ wide*

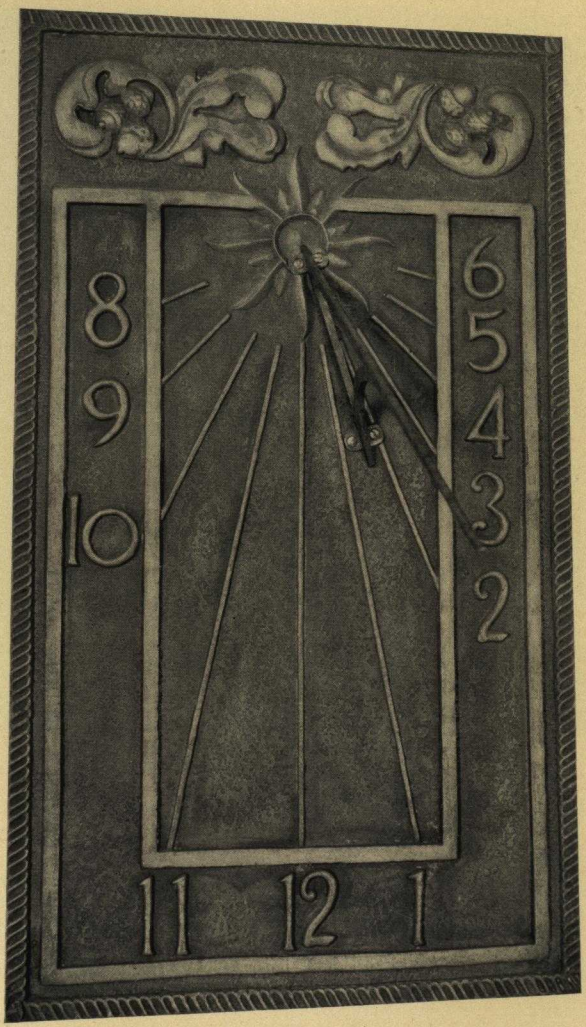


1054 PEDESTAL SUNDIAL



1046 WALL SUNDIAL

Sundial designs to any dimensions will be submitted

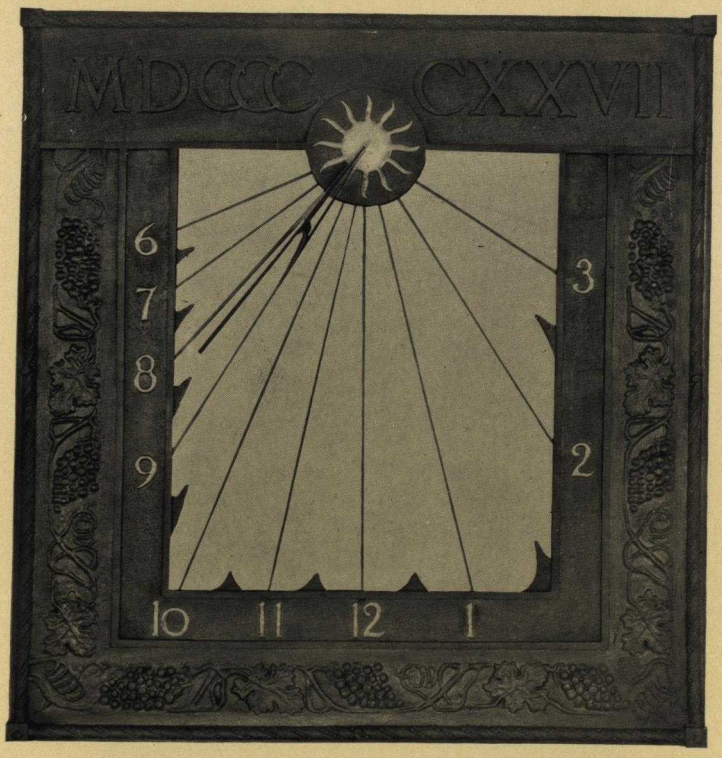


1055 WALL SUNDIAL

or Architect's own designs carried out

826 WALL SUNDIAL

33″ high, 36″ wide



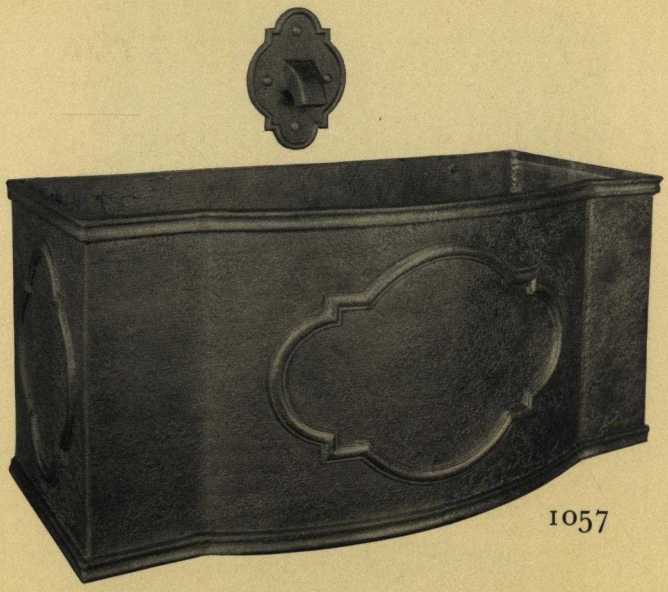
1056 WALL SUNDIAL

824

JARDINIERE $23\frac{1}{2}$" *high*

825

ORNAMENTAL LEAD FRONT PLATE

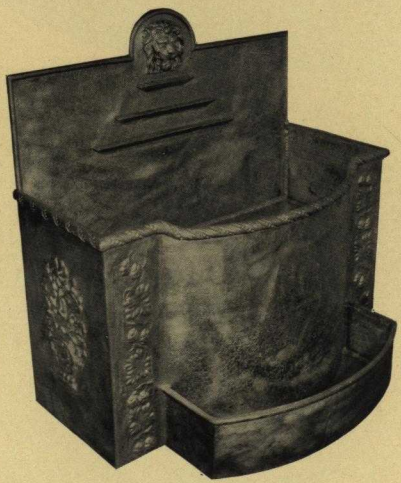


1057

CISTERN OR WALL FOUNTAIN

Cistern No. 824 is a standard model. Ornamental panel No. 825 can be used as a fascia plate on a masonry wall to give the decorative effect of a lead cistern. Alternative designs will be submitted on request.

1064 CISTERN *Made to order from private model*



1033
CISTERN *with* TROUGH 36″ *high*, 33″ *wide*, 23″ *deep*
Can be supplied from stock. Ornament can be varied

1034

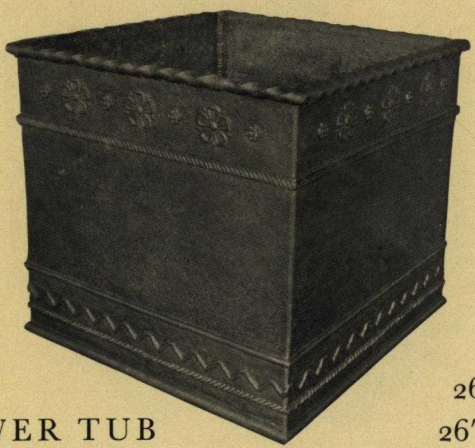
CISTERN *24″ high, 36″ wide, 22″ extreme depth*

1035

CISTERN. *24″ high, 36″ wide, 22″ extreme depth*

Alternative designs will be submitted on request

1038
JARDINIERE
(Specially made to order from private model)



1039
FLOWER TUB

26″ high,
26″ square

Flower Tub 1039 *can be supplied as illustrated*
Alternative designs will be submitted on request

1040 FLOWER BOX

20″ high, 48″ wide, 15″ deep

1041 JARDINIERE *19″ high, 19″ square at top*

These pieces can be supplied to any required sizes, with ornament and shape varied to suit customers

JARDINIERES

1043
24″ *high*
11″ *diam.*

1042
24″ *high*
11″ *diam.*

1044
24″ *high*
11″ *diam.*

Alternative designs will be submitted on request

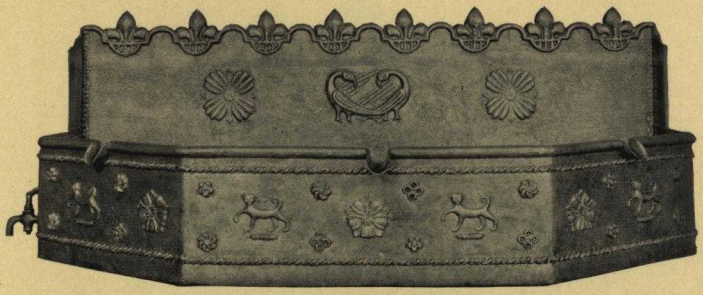
JARDINIERES

1045 *20″ high, 15″ diam.*

1065 *Example of specially modelled jardinière*

1058
WALL
FOUNTAIN

1059 CISTERN OR WALL FOUNTAIN



1036 CISTERN OR WALL FOUNTAIN
18″ *high*, 36″ *wide*, 18″ *deep*

1060 LEAD FOUNTAIN. 7′ 6″ *high*, 7′ 9″ *wide*

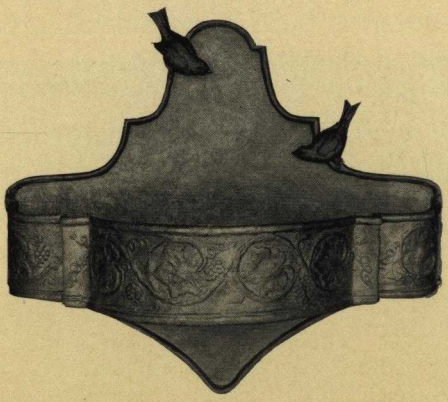
1061 WALL FOUNTAIN

1053

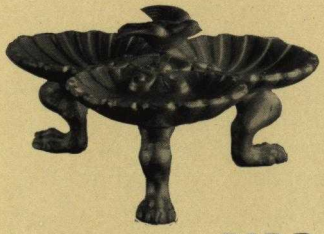
CORNER BRACKET
OR WALL FOUNTAIN
22″ high, 14″ width each side

1037

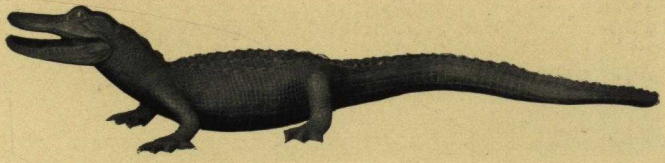
WALL FOUNTAIN
26″ high, 15″ wide



1023 BIRD BATH
(Made to order from private model)



1024 BIRD BATHS 1025
6″ *high*, 15″ *across* 4½″ *high*, 15″ *diam.*



1026 ALLIGATOR 36″ *long*
Can be provided with water connexion

FLOWER BOXES in lead are not only interesting and decorative but have practical advantages to recommend them to the gardener. Lead cannot be broken either by accident or frost. Passage of time brings no depreciation; on the contrary added attractiveness results.

There is one very important difference between lead and porous material such as pottery or cast stone. Lead is not absorbent or porous, and there is no evaporation of moisture through the box. Most gardeners know from experience how rapidly soil will dry either in a wood or porous flower box, and this is particularly so where plants are to be grown in positions exposed to the sun. Consequently, plants thrive better in a lead box. This fact alone is sufficient to justify the use of lead.

Four examples of ornamental flower boxes are illustrated here. We do not list a variety of sizes because flower boxes can be readily made to any shape or dimension. If the required ornament can be cast from existing models, no economy in cost would result from standardization. We have a very large selection of ornament models, and will gladly make suggestions for appropriate designs to suit individual requirements.

We make a large number of lead flower boxes, etc., to Architects' designs and are always pleased to submit prices for specially modelled pieces of work.

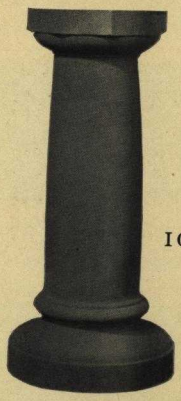
FLOWER BOXES

1052
48″ *wide*, 9″ *high*, 7″ *deep*

822
36″ *wide*, 9″ *high*, 6″ *deep*

817
36″ *wide*, 9″ *high*, 6″ *deep*

821
36″ *wide*, 9″ *high*, 6″ *deep*



1018

STONE PEDESTAL
36″ *high*

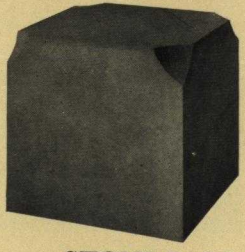
See note on opposite page

1019

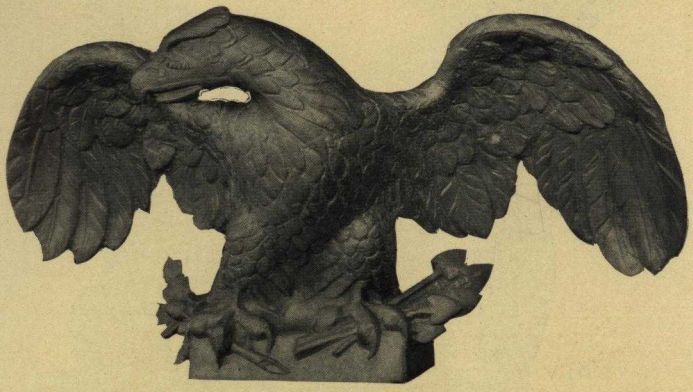
STONE PEDESTAL
36″ *high*
(Alternative size caps 12″ × 16″ and 12″ × 12″)

1021
33″ *high*

1020 STONE PEDESTAL
24″ *high*



1022 STONE BASE
14″ × 14″ × 14″



1027 EAGLE

1032 ALLIGATOR

Examples of lead figures modelled to order

STONE PEDESTALS

Stock patterns of cast stone pedestals for mounting statuary, sundials, etc. Pedestals to special designs and dimensions can be supplied when required.

1014

CUPID & BIRD BATH

30″ high. Sundial can be supplied in place of bath

1015

MERMAID

27″ high

1016 CUPID. *21″ high*

1017 FAUN. *24″ high*

These pieces are held in stock and water connexions can be provided when required to be used as fountains

1010 SQUIRREL
11″ high

1012 FROG. *6″ high*

1011 CLIMBING SQUIRREL
13½″ high

No. 1012 *can be provided with a water connexion.*
These pieces can be supplied from stock

1004
ELF *on* TORTOISE
15″ *high*

1005 PIXY *on*
TOADSTOOL
15″ *high*

1006
PELICAN
18″ *high*

These pieces can be supplied from stock and water connexions provided when required to be used as fountains

1009
"SCOTTY." 12″ *high*

1008 FANTAIL PIGEON
11″ *high*

1007 OWL
15″ *high*

These pieces can be supplied from stock

GROTESQUE HEADS

1062

1028

1029

Examples of lead ornaments modelled to special order

Lead figure modelled to special order

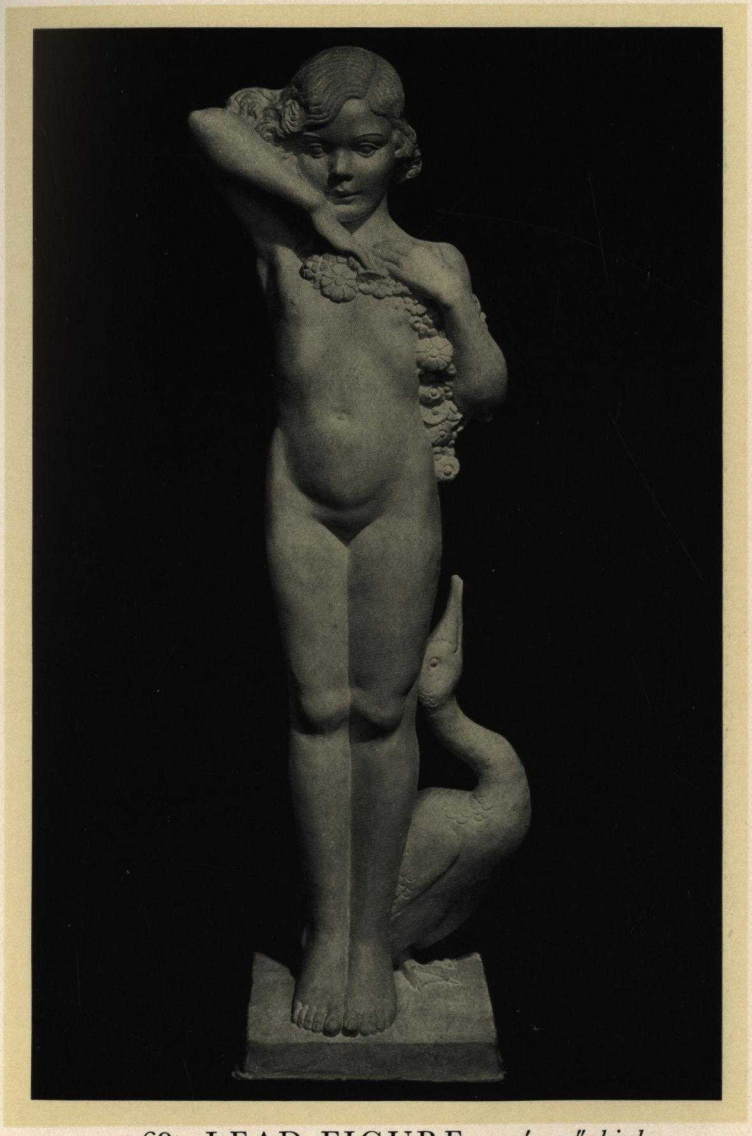
1030

Lead figure modelled to special order

1031

We retain the services of sculptors of established reputation when special modelling is required.

1067 LEAD FIGURE

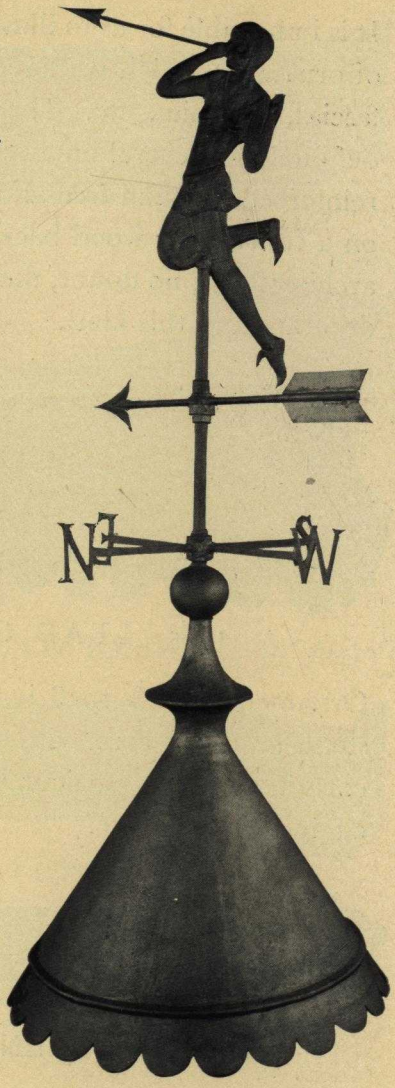


1068 LEAD FIGURE. 4′ 10″ *high*

1068 LEAD FIGURE

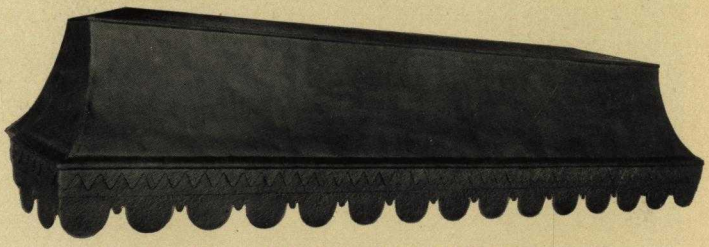
48

The next few pages show leadwork which can be used with good effect for the roofs of garages, summer arbours and similar buildings actually within the garden or in the immediate vicinity. Special pieces can always be made to order and we shall be pleased to submit designs incorporating Architects' ideas.



1069
LEAD
WEATHERVANE

It is impossible for us to illustrate the wide range of ornament which we have suitable for curbs, fascias, canopies, etc. The length can run indefinitely for several hundred feet, fascias can be reinforced to stand free and clear or can be set on a concrete or wood backing. The landscape architect will, no doubt, find many uses for lead decoration of this kind.



1063 LEAD CANOPY

Ornamental curb 1048 is used for sheathing a stone or wood core with an ornamental lead covering; this is particularly attractive for the edging of pools, etc.

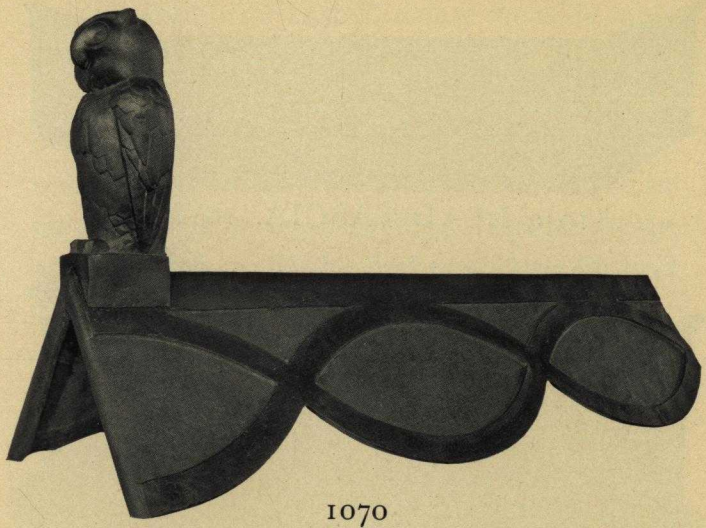
1048 ORNAMENTAL CURB

1049 LEAD FASCIA. 16″ *high*

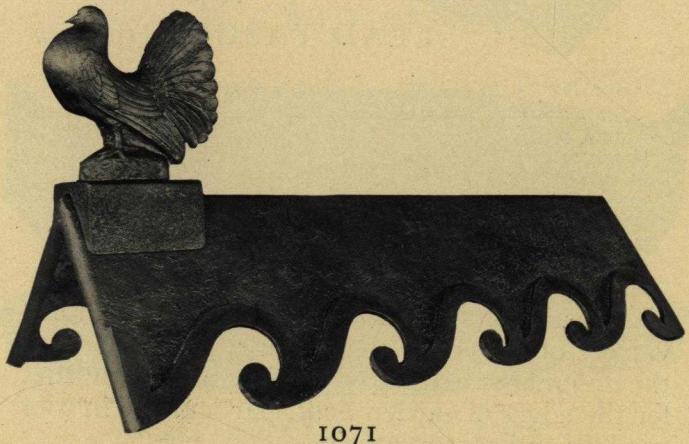
1050
LEAD FASCIA. 16″ *high*

1051 LEAD FASCIA. 16″ *high*

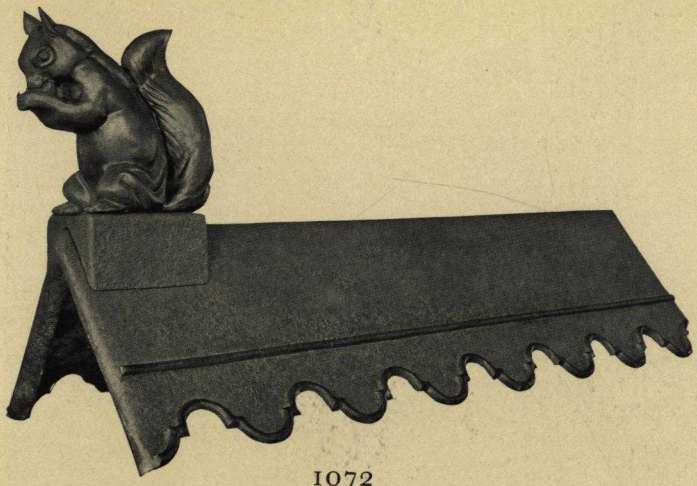
These examples of lead fascias can be used for a variety of purposes; they offer a great scope to the designer as attractive and permanent finishes for the edges of garden beds, particularly in roof gardens and conservatories.



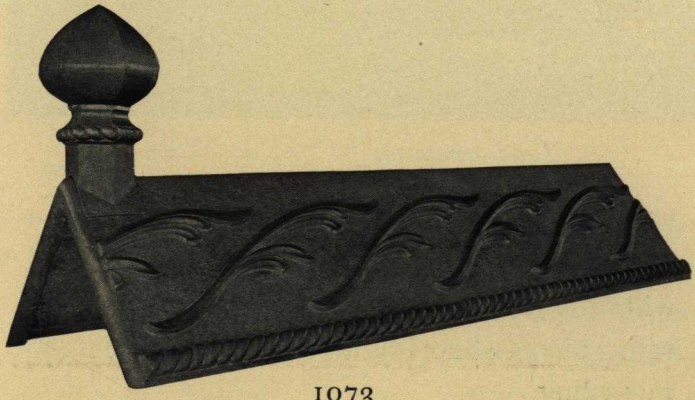
1070



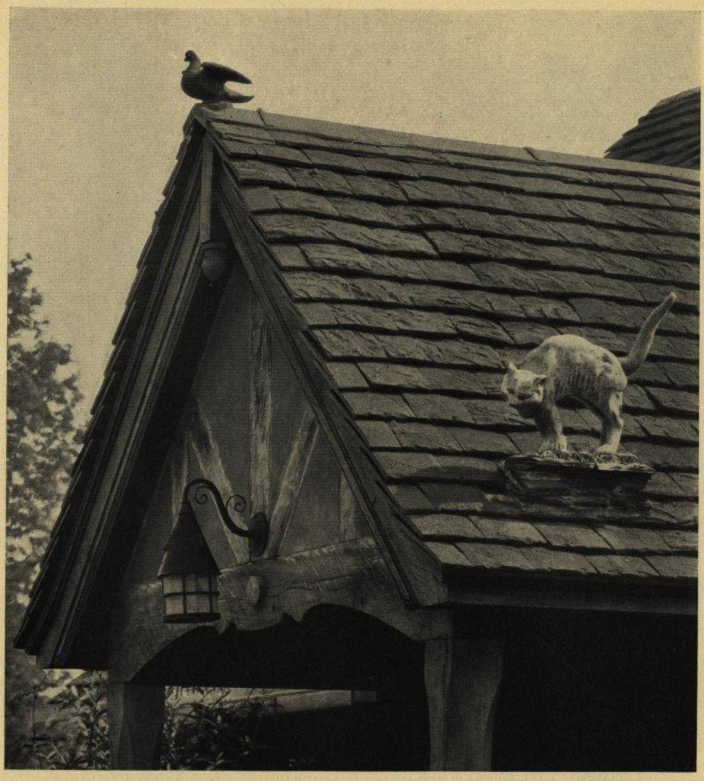
1071



1072



1073



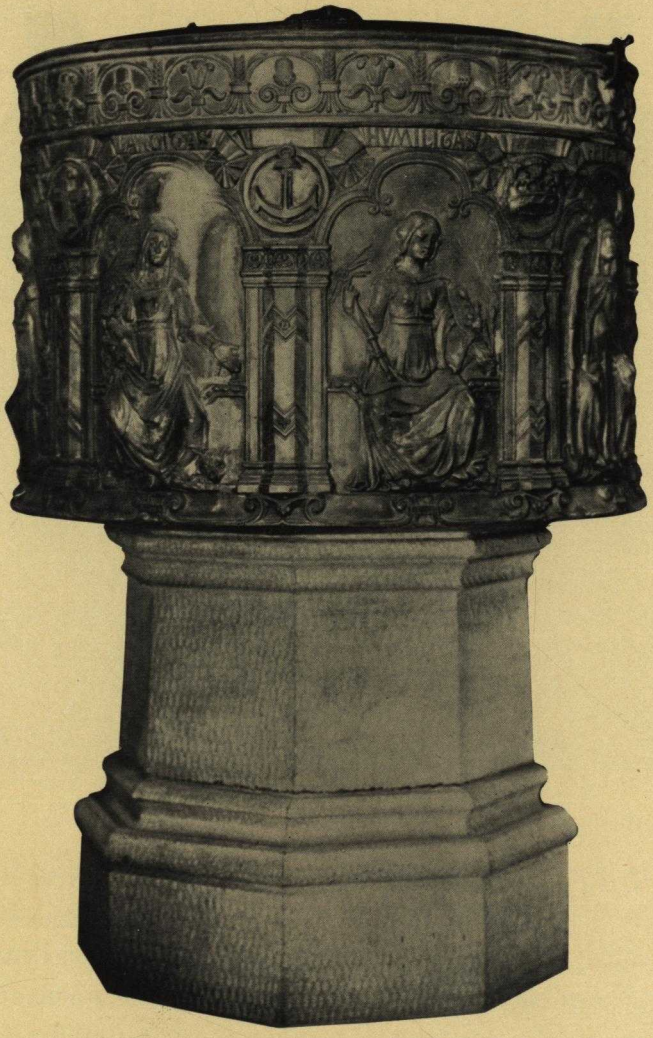
Lead ornaments for roof decoration

We request the opportunity of co-operating in the selection and design of lead ornaments, and will submit sketches without obligation for decorative pieces where it is necessary to avoid special modelling costs.

ORNAMENTAL LEAD URN

Urns are usually made in sets and as we prefer not to duplicate designs, all pieces are specially molded.

BAPTISMAL FONT. Typical example of font in lead with elaborate ornament. Pieces of this kind are always made to special order as the design must necessarily be appropriate for each particular setting.



BAPTISMAL FONT ON STONE BASE

HOPE'S

CATALOGS

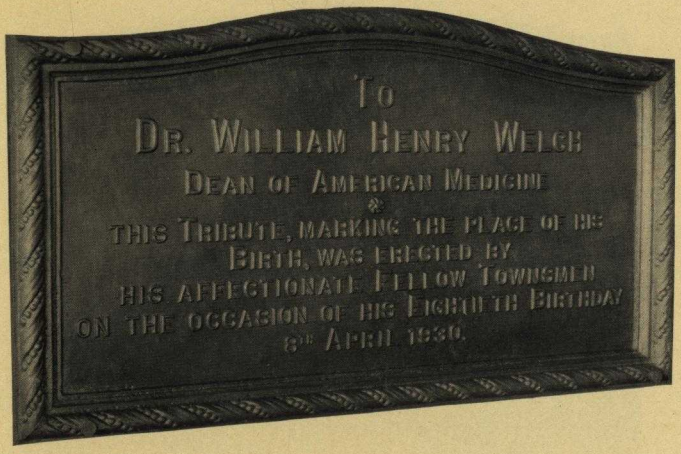
HOPE'S LEADWORK. A catalog giving designs of leaders, gutters, etc., in lead.

HOPE'S ARCHITECTURAL LEADWORK. A book of pictures intended to illustrate the use of lead for architectural purposes.

HOPE'S HARDWARE. A catalog giving designs of the fine door and window hardware in bronze and brass for which Hope's are internationally famous. We shall be pleased to mail a copy of any of these catalogs on request.

HOPE'S WINDOWS INC.
101 PARK AVENUE
NEW YORK

LEAD MEMORIAL TABLETS



Commemorative or memorial tablets can be made in lead to Architect's designs, or we shall be pleased to submit suggestions on request.

Branch Office Addresses

ATLANTA, Ga. - -	*808 Forsyth Building*
BOSTON, Mass. - -	*201 Devonshire Street*
CHICAGO, Ill. -	*520 No. Michigan Avenue*
DALLAS, Texas -	*1118 Praetorian Building*
INDIANAPOLIS, Ind. -	*825 Architects and Builders Buildings*
NEW YORK, N.Y. - -	*101 Park Avenue*
WASHINGTON, D.C. -	*1005 Hill Building*

Printed and made in England at The Kynoch Press, Birmingham

Cables
"Hopes, Jamestown"

Telephone
Jamestown 4-118

Hope's Windows, Inc.

Jamestown, New York

Combining Henry Hope & Sons Inc.
& International Casement Co. Inc.

April 15, 1938.

The early part of this year we sent a copy of our catalog No. 20 "*Leadwork for the Garden*" to all Landscape Gardeners, stating that we had discontinued the manufacture of the lead garden ornaments illustrated therein and offering to dispose of the balance of our stock at greatly reduced prices.

That offer met with a very favorable response but as the few pieces shown on the attached list dated April 15th still remain to be sold, we are calling them to your attention in the hope that you will be interested. For your convenience, another copy of our catalog is also enclosed.

Our prices are close-out prices and are based upon prompt sale. If you are interested, an immediate reply is urged as our stocks will not last very long.

We look forward to hearing from you and remain,

Yours very truly,

HOPE'S WINDOWS, INC.

CLEVELAND PUBLIC LIBRARY

Hopes Windows, Inc.

Jamestown, New York

Manufacturers of Hopes Improved Casement Operators
and Hopes Improved Casement Fasteners

Hope's Leadwork for the Garden

Quantity	*Catalog Number*	*Description*	*Quantity*	*Catalog Number*	*Description*
2	No. 813	Flower Boxes	2	No. 1022	Stone Bases
1	No. 821	Flower Box	6	No. 1024	Bird Bath
4	No. 822	Flower Boxes	3	No. 1025	Bird Bath
1	No. 1002	Block	13	No. 1026	Alligator
6	No. 1004	Elf on Tortoise	1	No. 1034	Cistern
5	No. 1005	Pixy on Toadstool	1	No. 1037	Wall Fountain
4	No. 1006	Pelican	1	No. 1039	Flower Tub (about 24″x24″)
3	No. 1007	Owl			
8	No. 1008	Pigeon Fantail	3	No. 1041	Jardiniere
6	No. 1009	Scotty Dog	2	No. 1042	Special Jardiniere
2	No. 1010	Squirrel	1	No. 1045	Jardiniere
2	No. 1011	Squirrel Climbing	2	No. 1048	Jardiniere Curb
1	No. 1012	Frog	1	No. 1053	Corner Wall Fount'n
6	No. 1014	Cupid Bird Bath	1	No. 1054	Sundial
3	No. 1015	Mermaid	1	No. 1057	Cistern
7	No. 1016	Cupid	1	No. 1066	Girl With Urn
4	No. 1017	Faun	2	No. 1067	Girl With Goose
1	No. 1018	Stone Pedestal	1	No. 1071	Cast Head Finial
2	No. 1019	Stone Base	1	No. 1072	Cast Head Finial
4	No. 1020	Pedestal	1	No. 2021	Lead Basin
1	No. 1021	Pedestal			

1	Tub (a specially designed piece) similar to No. 1039 18″x18″x18″ with extra ornaments.
1	Sundial Special Design.
1	Jardiniere Special Design.
1	Bird Bath (a specially designed piece) similar to No. 1023.
1	Tub (a specially designed piece) similar to No. 1039 18″x18″x18″
1	Lead Fountain Basin (a specially designed piece) Quadrant shape 48″ Radius.
1	Stone Pedestal.
1	Flower Box (Flower Ornament)
1	Special Lion's Mask with water connection.

April 15th, 1938.

HOPE'S WINDOWS, INC.
Jamestown, N. Y.

Hope's Leadwork for the Garden

Quantity	Catalog Number	Description
2	No. 819	Flower Boxes
1	No. 821	Flower Box
4	No. 822	Flower Boxes
1	No. 1002	Block
6	No. 1004	Elf on Tortoise
5	No. 1005	Pixy on Toadstool
4	No. 1006	Pelican
3	No. 1007	Owl
8	No. 1008	Pigeon Fantail
6	No. 1009	Scotty Dog
2	No. 1010	Squirrel
2	No. 1011	Squirrel Climbing
1	No. 1012	Frog
6	No. 1014	Cupid Bird Bath
3	No. 1015	Mermaid
7	No. 1016	Cupid
4	No. 1017	Basin
1	No. 1018	Stone Pedestal
2	No. 1019	Stone Base
4	No. 1020	Pedestal
1	No. 1021	Pedestal

Quantity	Catalog Number	Description
2	No. 1022	Stone Bases
6	No. 1024	Bird Bath
3	No. 1025	Bird Bath
13	No. 1026	Alligator
1	No. 1034	Cistern
1	No. 1037	Wall Fountain
1	No. 1039	Flower Tub (about 24"x24")
5	No. 1041	Jardiniere
2	No. 1042	Special Jardiniere
1	No. 1045	Jardiniere
2	No. 1048	Jardiniere Curb
1	No. 1055	Corner Wall Fount'n
1	No. 1054	Sundial
1	No. 1057	Cistern
1	No. 1066	Girl With Urn
2	No. 1067	Girl With Geese
1	No. 1071	Cast Head Finial
1	No. 1072	Cast Head Finial
1	No. 2021	Lead Basin

1 Tub (a specially designed piece) similar to No. 1039 18"x18"x18" with extra ornaments.
1 Sundial Special Design.
1 Jardiniere Special Design.
1 Bird Bath (a specially designed piece) similar to No. 1023.
1 Tub (a specially designed piece) similar to No. 1039 18"x18"x18"
1 Lead Fountain Basin (a specially designed piece) Quadrant shape 48" Radius.
1 Stone Pedestal.
1 Flower Box (Flower Ornament)
1 Special Lion's Mask with water connection.

April 15th, 1928.

HOPE'S WINDOWS, INC.
Jamestown, N. Y.